



Stop-Painting.Com Permanent Tapes Application Instructions

Overlay Method

- Air and surface temperature must be 60°F (15°C) and rising.
- Surface must be completely dry. Do not install material if rainfall has occurred or is expected within 24 hours of installation.
- Surface must be clean and free of any contaminants which may include but not limited to oils, grease, sand, dirt, dust, loose aggregate, curing compound, mud, soil and salt.
- Portland Cement concrete curing compound must be completely removed by pressure washing, sandblasting, or grinding the road surface.
- Do not overlap tape. Always use butt splices.
- Do not apply tape directly over deteriorating markings or substrates, or lane delineation devices.
- Tapes or Rumble Strips applied directly over seams and joints must be cut through 1" on both sides of the joints or seams to prevent de-bonding of large sections of tape.
- Apply Stop-Painting.Com's primer on all surfaces except newly laid asphalt. Allow adhesive to completely dry (touch free) before installing the markings.
- Firmly tamp longitudinal tape in the same direction as tape was applied on the initial pass. A minimum of three passes total are required. Use a tamper device with a minimum 200 lb. (90kg) load and a tamping surface a minimum 2" wider than the width of tape being applied. Never twist the tamping device during tamping. Repeat tamping as necessary to insure tape has completely conformed to the road surface.
- Firmly tamp transverse marking symbol/legends using a tamper cart with a minimum 200lb./90kg load. A minimum of three passes total are required.
- Marked roadway can be open to traffic immediately.

Inlay Method

- Surface temperature must be 120°F (49°C) - 175°F (79°C).
- Do not attempt to inlay tape during rain.
- Apply tape only after initial compaction has taken place.
- After compaction, mark surface where tape will be applied. Do not lay tape on seams or joints.
- Apply tape either by hand or with an Applicator Cart.
- Never overlap tape, always use butt splices
- Finish rolling pavement surface.